

## Forklift Attachment

Forklift Attachments Pomona - Forklift attachments make a variety of jobs possible. The wide range of forklift attachments make most jobs not only possible but also safer and quicker. In addition to general forklift training, operators must be properly training for each attachment they intent to use. Forklift attachments come in a wide variety of hydraulic and non-hydraulic attachments. The benefits of utilizing a forklift attachment include decreasing: 1. Employee accidents; 2. Damage to stock; 3. Manpower; 4. Time; and 5. Fuel consumption. Equipment Considerations A forklift attachment can replace an existing forklift attachment or can be added to a forklift that does not already have one. There are many equipment factors to consider prior to adding or replacing any forklift attachments. Considerations include the carriage type, the forklift model, the capacity of the forklift and the number of hydraulic functions used to power the features of the attachment. Failing to take these aforementioned factors into consideration can create extra safety hazards and risks for the operator, the forklift, its' attachments and the stock. Further safety factors must also be taken into consideration, which will be discussed in greater detail below. Forklift Rating and Re-Rating Forklifts are given lift capacity ratings by the manufacturer which will need to be adjusted if adding or changing a forklift attachment. There are calculators available online from forklift attachment manufacturers to estimate each attachments particular lifting capacity. However, only the forklift manufacturer can provide accurate lifting capacities. Prior to installing any attachment, it is important to contact the local authorized dealer of the forklift brand being used and request that they re-rate the forklift in accordance with the attachment being considered for use. There will be a new specification plate that is factory authorized once the forklift manufacturer has re-rated the machine. This new specification plate will replace the original plate and should be installed showing the new rating for the forklift. Equipment Upgrades Forklift attachments rely on the machine's hydraulic function and are made up of a forklift valve that has a lever situated close to the operator. This creates two passages of pressurized hydraulic oil for powering the attachment features. Note that not every attachment is hydraulic; however, the hydraulic attachments provide more features compared to the number of valves the forklift offers. When this happens, the forklift needs to have one or more valves added. There are several methods of adding a valve. Forklift manufacturers make accessories for valve and hose routing. However, the parts and labor to install these can be so expensive as to make this option impractical. Another possibility is to install a cable reel, solenoid valve and hose to divert oil from an alternate location. The main issue is that the cable reels and hose may block the view of the operator and these items can be damaged. Kits are available that rely on a solenoid valve and certain hoses to transform the reinforced braid to additionally function as an electrical conduit. These hoses are designed to replace existing ones and stay free from being damaged. The operator can enjoy a clear view with this option. Safety Considerations Before using any type of forklift attachment, adequate training must be fulfilled. The operator needs to be able to remove, fit and operate the attachment. There are 2 vital safety factors to think about before operating any type of forklift attachment. The nominal load rating will be reduced on the forklift once any attachment is applied. The nominal load rating is determined with forks and a stock fork carriage. It is important to note that the real load rating may be significantly lower. Secondly, the forklift's center of gravity will be affected when any forklift attachment is added. Obviously, the stability of the forklift is reduced. Due to the attachment weight being situated in front of the fulcrum point, the forklift needs to be driven as though it is partially loaded even when it is empty. Thus, when using any attachment, an operator should travel at a slow speed and make turns slowly and gently. Check the forklift's capacity to ensure that every attachment is listed on the data plate. Certain safety checks need to be done before using any kind of attachment. The forklift attachment must be permitted on the forklift's data plate, locked properly, correctly attached, appropriate for the particular load and appropriate for the type of forklift being used. List of Common Forklift Attachments Below is a list of popular forklift attachments and their general

uses. There are many more attachments available than are listed here but this will cover the most widelyused. Forklift attachments are designed to increase job efficiency for many applications. SIDESHIFTER: The operator can manipulate the forks laterally with a sideshifter. This allows for easier load placement without having to move the entire forklift. FORK POSITIONERS: Fork positioners allow the forks to travel apart or together with each other to adjust for different load sizes. DIMENSIONING DEVICES: Dimensioning devices offer cargo dimensions to create more warehouse efficiency and better truck and trailer space. This is commonly used with billing systems that record volume. ROTATOR: A rotator helps to straighten tilted skids and handle custom load requirements and fast unloading. Many attachments include a rotator feature. ROLL AND BARREL CLAMP: Allows for grasping of load with a rounded shape, such as rolled material and barrels, often with various pressure setting to avoid damage to more fragile materials. These attachments sometimes also have a rotate function to assist with, for example, rotating an item from a horizontal to a vertical position. CARTON AND MULTIPURPOSE CLAMP: Allows for grasping a load with a more squared shape, often with pressure settings. Products like cartons, boxes and bales can be moved with this type of attachment. POLE ATTACHMENTS: Long, metal pole used in place of forks to lift rolled items such as carpet or linoleum. SLIP SHEETER OR PUSH-PULL: Slip sheeter or push-pull attachment lets the operator move slip sheets with a clamping option instead of pallets. It can pull the slip sheet onto thin and wide metal forks to facilitate pushing or loading. The attachment variations include "Save," where the slip sheet is removed to be used again or "Standard." DRUM HANDLER: The drum handler is built for holding drums. It may have arms that encompass the drum for transporting or it may feature a spring-loaded jaw to grip the drum's top lip. DRUM AND STORAGE BIN TIPPER: Allows for quick transfer of loose or liquid contents in large containers. MAN BASKET: The lift platform known as a man basket is designed to transport workers vertically. It is outfitted with brackets and railings to anchor safety harnesses. TELESCOPIC FORKS: Telescopic forks are used in warehouses that rely on stacking two pallets in the event one shelf is located behind another shelf with no aisle in between. SCALES: Scales allow forklift operators to weigh their pallets during transport. This increases efficiency by providing simultaneous data and not making the operator travel back and forth to scales. This attachment can be used for operators who bill by weight in legal-for-trade applications. SINGLE-DOUBLE FORKS: Allow movement of a single pallet or platform or two pallets side by side. With the correct attachment/s a single forklift can be used for multiple specialist materials handling tasks alongside normal lifting tasks, thus reducing the need for owning a specialist unit alongside a normal unit and the larger running and maintenance costs associated with multiple units. SNOW PLOW: Originally designed for snow removal, snow plow attachments can be used to move other loose items. SKIPS: Skips enable quick and safe waste removal to a skip or waste compactor. They may feature a bottom-emptying design or be a roll-forward model. BOOMS AND JIBS: Jibs and boom offer extended forklift reach for transporting loads that are stacked deep or high or that are suspended. There are reach-over, low profile, precision lifting and extendable length options.